

SOCIETE INTERDIS SNC / SAS / Dosettes 18/36/48 x 7g Corsé CRF & GJ PCB12			
Version: 9	Status: Signed	Status change date: 11/21/2019 09:17	Preview creation date: 09/15/2021 16:35
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D : Allergens List			

No Special Ingredients in the Finished Product for the recipe Roast and ground coffee 18/36/48/60x7 gram / consumerunit

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I : Pack copy		I.1 : Labelings - 36 dosettes Corsé CRF	

Labeling Technical Data Sheet Of Labelings - 36 dosettes Corsé CRF			
Section :	Labelings - 36 dosettes Corsé CRF		
Commercial name :	Dosettes café Coffee pads		
Legal name :	Dosettes souples de café moulu. Pads met gemalen koffie.		
Made In :	N/S		
Ingredients :	100% café moulu. 100% gemalen koffie.		
Packaged under protective atmosphere :	Yes		
Variable weight :	No		
Net Weight :	252 g		
Drained Net Weight :			
Capacity :			Net Volume :
Alcohol by Volume :			
e-marked :	Yes	application to :	Base unit net weight
Exact e-marked formulation on the packaging :	252g e (36 dosettes / 36 pads)		
Sorting instructions			
Used By or Best Before Date / Date of minimum durability			
Not Applicable :	No		
Location :	bottom of the bag		
Legal formulation :	A consommer de préférence avant le : / Ten minste houdbaar tot :		
Expression :	DDMMYY		
Batch number			
Location :	bottom of the bag		
Expression :	"L "+ "4 digits" (4 digits is number of order) = situated under the Best before date		
Other mandatory information :	Fabriqué en Belgique par / Vervaardigd in België door : SAS N.V., Dennenlaan 10, 2340 Beerse pour / voor : Interdis		
Other consumer information :	Service Consommateurs Carrefour - Interdis TSA 91431 - 91343 MASSY Cedex - France N°Cristal 09 69 39 7000 Carrefour Product Info - PB 2000 EVERE 3 1140 Bru. - Tel: 0800/9.10.11		
Recommendations for storage:			
Specifics :	A consommer de préférence avant le : / N° de lot : voir sur le dessous de paquet. Ten minste houdbaar tot : / Lotnr : zie onderkant pakje		
Recommendations for preparation 1/1 :			
Recommendations :	Préparation : Placer un dosette dans le support une tasse, ou deux dosettes dans le support deux tasses. Refermer le couvercle en abaissant complètement le levier de fermeture et appuyer sur le bouton une tasse ou deux tasses. Pour les cafetières expresso, s'assurer que la dosette épouse parfaitement la forme du porte-filtre une tasse. Bereiding : Een pad in de houder voor één kop of twee pads in de houder voor twee koppen leggen. Het deksel sluiten door de sluihendel volledig omlaag te duwen en op de knop voor één of twee koppen drukken. Bij espressoapparaten ervoor zorgen dat de pad perfect past in de filterhouder voor één kop.		

Comment(s) - General Information : La date du DLUO se retrouve sur chaque paquet mais NON pas sur les dosettes elles-mêmes.

Attachments - General Information			
Attachment	Type of contents	Date attachment inserted	User
59042611_V1.pdf	Packaging finalized = Press proof	6/27/2018	QA SAS nv

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I : Pack copy

I.1 : Labelings - 36 dosettes Corsé CRF

Nutritional of Labelings - 36 dosettes Corsé CRF

Portion 1/1 : (100g)

	Nutriscore	<	Value	Arround value	% of RDA	% of RDA rounded	Labeled
Energy (kJ)		N/S	0				
Energy (kcal)		N/S	0				
Fat (g)		N/S	0	0			
--- Saturates (g)		N/S	0	0			
--- Un-saturates (g)		N/S	0	0			
--- Mono-unsaturates (g)		N/S	0	0			
--- Poly-unsaturates (g)		N/S	0	0			
Trans fatty acids (g)		N/S	0	0			
Fatty acids Ω-3 (g)		N/S	0	0			
Fatty acids Ω-3 ALA (g)		N/S	0	0			
Fatty acids Ω-3 EPA+DHA (mg)		N/S	0	0			
Fatty acids Ω-6 (g)		N/S	0	0			
Cholesterol (mg)		N/S	0	0			
Carbohydrate (g)		N/S	0	0			
Sugar (g)		N/S	0	0			
Polyols (g)		N/S	0	0			
Erythritol (g)		N/S	0	0			
Starch (g)		N/S	0	0			
Alcohol (g)		N/S	0	0			
Fibre (g)		N/S	0	0			
Soluble fiber (g)		N/S	0	< 0, 5 g			
Insoluble fiber (g)		N/S	0	< 0, 5 g			
Protein (g)		N/S	0	0			
Salt (g)		N/S	0	0			
Organic acids (g)		N/S	0	0			
Salatrim		N/S	0	0			

Vitamins and minerals Labelings - 36 dosettes Corsé CRF

Nutritional and functional claims

Pet (Animal) Food of Labelings - 36 dosettes Corsé CRF

Type of food :

Other

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Version: 9	Status: Signed	Status change date: 11/21/2019 09:17	Preview creation date: 09/15/2021 16:35
I : Pack copy		I.2 : Labelings - 48 dosettes Corsé CRF	

Labeling Technical Data Sheet Of Labelings - 48 dosettes Corsé CRF			
Section :		Labelings - 48 dosettes Corsé CRF	
Commercial name :		Dosettes café Coffee pads	
Legal name :		Dosettes souples de café moulu. Pads met gemalen koffie.	
Made In :		N/S	
Ingredients :		100% café moulu. 100% gemalen koffie.	
Packaged under protective atmosphere :		Yes	
Variable weight :		No	
Net Weight :		336 g	
Drained Net Weight :			
Capacity :		Net Volume :	
Alcohol by Volume :			
e-marked :		Yes	application to : Base unit net weight
Exact e-marked formulation on the packaging :		336g e (48 dosettes / 48 pads)	
Sorting instructions			
Used By or Best Before Date / Date of minimum durability			
Not Applicable :		No	
Location :		bottom of the bag	
Legal formulation :		A consommer de préférence avant le : / Ten minste houdbaar tot :	
Expression :		DDMMYY	
Batch number			
Location :		bottom of the bag	
Expression :		"L "+ "4 digits" (4 digits is number of order) = situated under the Best before date	
Other mandatory information :		Fabriqué en Belgique par / Vervaardigd in België door : SAS N.V., Dennenlaan 10, 2340 Beerse pour / voor : Interdis	
Other consumer information :		Service Consommateurs Carrefour - Interdis TSA 91431 - 91343 MASSY Cedex - France N°Cristal 09 69 39 7000 Carrefour Product Info - PB 2000 EVERE 3 1140 Bru. - Tel: 0800/9.10.11	
Recommendations for storage:			
Specifics :		A consommer de préférence avant le : / N° de lot : voir sur le dessous de paquet. Ten minste houdbaar tot : / Lotnr : zie onderkant pakje	
Recommendations for preparation 1/1 :			
Recommendations :		Préparation : Placer un dosette dans le support une tasse, ou deux dosettes dans le support deux tasses. Refermer le couvercle en abaissant complètement le levier de fermeture et appuyer sur le bouton une tasse ou deux tasses. Pour les cafetières expresso, s'assurer que la dosette épouse parfaitement la forme du porte-filtre une tasse. Bereiding : Een pad in de houder voor één kop of twee pads in de houder voor twee koppen leggen. Het deksel sluiten door de sluihendel volledig omlaag te duwen en op de knop voor één of twee koppen drukken. Bij espressoapparaten ervoor zorgen dat de pad perfect past in de filterhouder voor één kop.	

Comment(s) - General Information : La date du DLUO se retrouve sur chaque paquet mais NON pas sur les dosettes elles-mêmes.

Attachments - General Information			
Attachment	Type of contents	Date attachment inserted	User
59042612_V1.pdf	Packaging finalized = Press proof	6/27/2018	QA SAS nv

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I : Pack copy

I.2 : Labelings - 48 dosettes Corsé CRF

Nutritional of Labelings - 48 dosettes Corsé CRF

Portion 1/1 : (100g)

	Nutriscore	<	Value	Arround value	% of RDA	% of RDA rounded	Labeled
Energy (kJ)		N/S	0				
Energy (kcal)		N/S	0				
Fat (g)		N/S	0	0			
--- Saturates (g)		N/S	0	0			
--- Un-saturates (g)		N/S	0	0			
--- Mono-unsaturates (g)		N/S	0	0			
--- Poly-unsaturates (g)		N/S	0	0			
Trans fatty acids (g)		N/S	0	0			
Fatty acids Ω-3 (g)		N/S	0	0			
Fatty acids Ω-3 ALA (g)		N/S	0	0			
Fatty acids Ω-3 EPA+DHA (mg)		N/S	0	0			
Fatty acids Ω-6 (g)		N/S	0	0			
Cholesterol (mg)		N/S	0	0			
Carbohydrate (g)		N/S	0	0			
Sugar (g)		N/S	0	0			
Polyols (g)		N/S	0	0			
Erythritol (g)		N/S	0	0			
Starch (g)		N/S	0	0			
Alcohol (g)		N/S	0	0			
Fibre (g)		N/S	0	0			
Soluble fiber (g)		N/S	0	< 0, 5 g			
Insoluble fiber (g)		N/S	0	< 0, 5 g			
Protein (g)		N/S	0	0			
Salt (g)		N/S	0	0			
Organic acids (g)		N/S	0	0			
Salatrim		N/S	0	0			

Vitamins and minerals Labelings - 48 dosettes Corsé CRF

Nutritional and functional claims

Pet (Animal) Food of Labelings - 48 dosettes Corsé CRF

Type of food :

Other

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Version: 9	Status: Signed	Status change date: 11/21/2019 09:17	Preview creation date: 09/15/2021 16:35
I : Pack copy		I.3 : Labelings - 60 dosettes Corsé CRF	

Labeling Technical Data Sheet Of Labelings - 60 dosettes Corsé CRF			
Section :	Labelings - 60 dosettes Corsé CRF		
Commercial name :	Dosettes café Coffee pads		
Legal name :	Dosettes souples de café moulu. Pads met gemalen koffie.		
Made In :	N/S		
Ingredients :	100% café moulu. 100% gemalen koffie.		
Packaged under protective atmosphere :	Yes		
Variable weight :	No		
Net Weight :	420 g		
Drained Net Weight :			
Capacity :			Net Volume :
Alcohol by Volume :			
e-marked :	Yes	application to :	Base unit net weight
Exact e-marked formulation on the packaging :	420g e (60 dosettes / 60 pads)		
Sorting instructions			
Used By or Best Before Date / Date of minimum durability			
Not Applicable :	No		
Location :	bottom of the bag		
Legal formulation :	A consommer de préférence avant le : / Ten minste houdbaar tot :		
Expression :	DDMMYY		
Batch number			
Location :	bottom of the bag		
Expression :	"L "+ "6 digits" (6 digits is number of order) = situated under the Best before date		
Other mandatory information :	Fabriqué en Belgique par / Vervaardigd in België door : SAS N.V., Dennenlaan 10, 2340 Beerse pour / voor : Interdis		
Other consumer information :	Service Consommateurs Carrefour - Interdis TSA 91431 - 91343 MASSY Cedex - France N°Cristal 09 69 39 7000 Carrefour Product Info - PB 2000 EVERE 3 1140 Bru. - Tel: 0800/9.10.11		
Recommendations for storage:			
Specifics :	A consommer de préférence avant le : / N° de lot : voir sur le dessous de paquet. Ten minste houdbaar tot : / Lotnr : zie onderkant pakje		
Recommendations for preparation 1/1 :			
Recommendations :	Préparation : Placer un dosette dans le support une tasse, ou deux dosettes dans le support deux tasses. Refermer le couvercle en abaissant complètement le levier de fermeture et appuyer sur le bouton une tasse ou deux tasses. Pour les cafetières expresso, s'assurer que la dosette épouse parfaitement la forme du porte-filtre une tasse. Bereiding : Een pad in de houder voor één kop of twee pads in de houder voor twee koppen leggen. Het deksel sluiten door de sluihendel volledig omlaag te duwen en op de knop voor één of twee koppen drukken. Bij espressoapparaten ervoor zorgen dat de pad perfect past in de filterhouder voor één kop.		

Comment(s) - General Information : La date du DLUO se retrouve sur chaque paquet mais NON pas sur les dosettes elles-mêmes.

Attachments - General Information			
Attachment	Type of contents	Date attachment inserted	User
59047331_V1.pdf	Packaging finalized = Press proof	11/18/2019	QA SAS nv

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I : Pack copy

I.3 : Labelings - 60 dosettes Corsé CRF

Nutritional of Labelings - 60 dosettes Corsé CRF

Portion 1/1 : (100g)

	Nutriscore	<	Value	Arround value	% of RDA	% of RDA rounded	Labeled
Energy (kJ)		N/S	0				
Energy (kcal)		N/S	0				
Fat (g)		N/S	0	0			
--- Saturates (g)		N/S	0	0			
--- Un-saturates (g)		N/S	0	0			
--- Mono-unsaturates (g)		N/S	0	0			
--- Poly-unsaturates (g)		N/S	0	0			
Trans fatty acids (g)		N/S	0	0			
Fatty acids Ω-3 (g)		N/S	0	0			
Fatty acids Ω-3 ALA (g)		N/S	0	0			
Fatty acids Ω-3 EPA+DHA (mg)		N/S	0	0			
Fatty acids Ω-6 (g)		N/S	0	0			
Cholesterol (mg)		N/S	0	0			
Carbohydrate (g)		N/S	0	0			
Sugar (g)		N/S	0	0			
Polyols (g)		N/S	0	0			
Erythritol (g)		N/S	0	0			
Starch (g)		N/S	0	0			
Alcohol (g)		N/S	0	0			
Fibre (g)		N/S	0	0			
Soluble fiber (g)		N/S	0	< 0, 5 g			
Insoluble fiber (g)		N/S	0	< 0, 5 g			
Protein (g)		N/S	0	0			
Salt (g)		N/S	0	0			
Organic acids (g)		N/S	0	0			
Salatrim		N/S	0	0			

Vitamins and minerals Labelings - 60 dosettes Corsé CRF

Nutritional and functional claims

Pet (Animal) Food of Labelings - 60 dosettes Corsé CRF

Type of food :

Other

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L : Finished Products		L.1 : Dosettes 36 x 7g Corsé CRF	

Finished Product technical data sheet of Dosettes 36 x 7g Corsé CRF

Section : Dosettes 36 x 7g Corsé CRF
Internal Code : 2455

Attachments - Identification

Attachment	Type of contents	Date attachment inserted	User
IMG_20191120_114214.jpg	Photo of packaged product	11/20/2019	QA SAS nv

Storage of Dosettes 36 x 7g Corsé CRF

Batch Definition : best before code= ddmmyy (day of production + 12 months) + number of 4 figures= our intern production order number

Preservative:

	As of	Included / Excluded	Details
Maximum product shelf life :	365 Day(s)		
Used By or Best Before Date / Date of minimum durability :	365 Day(s)		
Product shelf life after opening :	30 Day(s)		

Storage Conditions:

Ambient temperature? : Yes

Physical-Chemical characteristics of Dosettes 36 x 7g Corsé CRF

Characteristic : number of pads in CU

Characteristic applicable : **N/A**

Target	Target - Lower and upper limits	Tolerance - Lower and upper limits	Non- conformity
36 pads			< or > 36 pads

Characteristic : Net weight of the bag

Characteristic applicable : **When manufactured**

Monitoring Procedure **Weigher**
:

Legal criteria : **e-norm**

Lower tolerance	Lower target	Target	Upper target	Upper tolerance
		252 g		

Target	Target - Lower and upper limits	Tolerance - Lower and upper limits	Non- conformity
			< or > than TU1

Characteristic : Mycotoxins: Ochratoxin A

Characteristic applicable : **When received**

Monitoring Procedure **accuscan pro**
:

Legal criteria : **EC 123/2005 ochratoxine A**

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L : Finished Products

L.1 : Dosettes 36 x 7g Corsé CRF

Target	Target - Lower and upper limits	Tolerance - Lower and upper limits	Non- conformity
<5 ppb			> 5 ppb

Characteristic : AshesCharacteristic applicable : **When manufactured**Monitoring Procedure **A.08/09/77**

:

Target	Target - Lower and upper limits	Tolerance - Lower and upper limits	Non- conformity
<6			> 6

Characteristic : MoistureCharacteristic applicable : **When manufactured**Monitoring Procedure **NF ISO 11294**

:

Target	Target - Lower and upper limits	Tolerance - Lower and upper limits	Non- conformity
<5%			> 5%

Characteristic : Residual oxygenCharacteristic applicable : **When manufactured**Monitoring Procedure **oxigen measure instrument**

:

Legal criteria : **Internal**

Target	Target - Lower and upper limits	Tolerance - Lower and upper limits	Non- conformity
3%			> 3%

Characteristic : granulometryCharacteristic applicable : **When manufactured**Monitoring Procedure **Sympatec**

:

Legal criteria : **internal**Details : **% greater than 0, 8mm**

Target	Target - Lower and upper limits	Tolerance - Lower and upper limits	Non- conformity
405			< 385 µm and >425

Characteristic : compatibility with Senseo machinesCharacteristic applicable : **N/A**

Version: 9

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L : Finished Products

L.1 : Dosettes 36 x 7g Corsé CRF

Target	Target - Lower and upper limits	Tolerance - Lower and upper limits	Non- conformity
Compatible			Not compatible.

Characteristic : Caffeine contentCharacteristic applicable : **When manufactured**Monitoring Procedure **s NF ISO 10095**

:

Legal criteria : **according to common practice on the market**

Lower tolerance	Lower target	Target	Upper target	Upper tolerance
	0.9 mg/100g		4 mg/100g	

Target	Target - Lower and upper limits	Tolerance - Lower and upper limits	Non- conformity
			> 4%

Characteristic : Foreign bodiesCharacteristic applicable : **N/A**

Target	Target - Lower and upper limits	Tolerance - Lower and upper limits	Non- conformity
No foreign matters			Foreign matters

Characteristic : AcrylamideCharacteristic applicable : **When manufactured**

Target	Target - Lower and upper limits	Tolerance - Lower and upper limits	Non- conformity
400 µg/kg		< 400µg/kg	>400µg/kg

Characteristic : marking of the Best before date and of the lot numberCharacteristic applicable : **N/A**

Target	Target - Lower and upper limits	Tolerance - Lower and upper limits	Non- conformity
Conform / readable		nonconform and non readable	

Organoleptic characteristics of Dosettes 36 x 7g Corsé CRF**Type : Taste sampling**Characteristic applicable : **When manufactured**Details : **Taste of coffee**Target : **Colour of the Coffee Colorette: CL 84 (related to the taste).
Typical taste : strong and tonic**Tolerance : **+ - 5 (color)**

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L : Finished Products		L.1 : Dosettes 36 x 7g Corsé CRF	

Non- conformity :	defective taste = not conform to expectations
-------------------	--

Microbiological Characteristics of Dosettes 36 x 7g Corsé CRF		
AFSSA Classification (risk of Listeria monocytogenes) : N/S		
Characteristic : Total Aerobic Mesophilic Flora at 30°C		
Characteristic applicable : N/A		
Monitoring Procedure : ISO 4833		
Target	Tolerance	Non- conformity
<100		
Characteristic : Total Anaerobic Mesophilic Flora at 30°C		
Characteristic applicable : N/A		
Monitoring Procedure : ISO 4833		
Target	Tolerance	Non- conformity
<100		
Characteristic : Sporulated Aerobic Flora		
Characteristic applicable : N/A		
Monitoring Procedure : Food Microbiology 8.16.3 : 2003		
Target	Tolerance	Non- conformity
<100		
Characteristic : Sporulated Anaerobic Flora		
Characteristic applicable : N/A		
Monitoring Procedure : Food Microbiology 8.16.3 : 2003		
Target	Tolerance	Non- conformity
<100		

Storage of samples of Dosettes 36 x 7g Corsé CRF	
Storage of sample :	Yes
Size :	1 bag of 36 pads per production order
Duration :	1 year

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L : Finished Products		L.2 : Dosettes 48 x 7g Corsé CRF	

Finished Product technical data sheet of Dosettes 48 x 7g Corsé CRF

Section : Dosettes 48 x 7g Corsé CRF
Internal Code : 2458

Attachments - Identification

Attachment	Type of contents	Date attachment inserted	User
IMG_20191120_114306.jpg	Photo of packaged product	11/20/2019	QA SAS nv

Storage of Dosettes 48 x 7g Corsé CRF

Batch Definition : best before code= ddmmyy (day of production + 12 months) + number of 4 figures= our intern production order number

Preservative:

	As of	Included / Excluded	Details
Maximum product shelf life :	365 Day(s)		
Used By or Best Before Date / Date of minimum durability :	365 Day(s)		
Product shelf life after opening :	30 Day(s)		

Storage Conditions:

Ambient temperature? : Yes

Physical-Chemical characteristics of Dosettes 48 x 7g Corsé CRF

Characteristic : number of pads in CU

Characteristic applicable : **N/A**

Target	Target - Lower and upper limits	Tolerance - Lower and upper limits	Non- conformity
48 pads			< or > 48 pads

Characteristic : Net weight of the bag

Characteristic applicable : **When manufactured**

Monitoring Procedure **Weigher**
:

Legal criteria : **e-norm**

Lower tolerance	Lower target	Target	Upper target	Upper tolerance
		336 g		

Target	Target - Lower and upper limits	Tolerance - Lower and upper limits	Non- conformity
			< or > TU1

Characteristic : Mycotoxins: Ochratoxin A

Characteristic applicable : **When received**

Monitoring Procedure **accuscan pro**
:

Legal criteria : **EC 123/2005 ochratoxine A**

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L : Finished Products

L.2 : Dosettes 48 x 7g Corsé CRF

Target	Target - Lower and upper limits	Tolerance - Lower and upper limits	Non- conformity
<5 ppb			> 5 ppb

Characteristic : AshesCharacteristic applicable : **When manufactured**Monitoring Procedure **A.08/09/77**

:

Target	Target - Lower and upper limits	Tolerance - Lower and upper limits	Non- conformity
<6			> 6

Characteristic : MoistureCharacteristic applicable : **When manufactured**Monitoring Procedure **NF ISO 11294**

:

Target	Target - Lower and upper limits	Tolerance - Lower and upper limits	Non- conformity
<5%			> 5%

Characteristic : granulometryCharacteristic applicable : **When manufactured**Monitoring Procedure **Sympatec**

:

Legal criteria : **internal**Details : **% greater than 0, 8mm**

Target	Target - Lower and upper limits	Tolerance - Lower and upper limits	Non- conformity
405			< 385 µm and >425

Characteristic : Residual oxygenCharacteristic applicable : **When manufactured**Monitoring Procedure **oxigen measure instrument**

:

Legal criteria : **Internal**

Target	Target - Lower and upper limits	Tolerance - Lower and upper limits	Non- conformity
3%			> 3%

Characteristic : compatibility with Senseo machinesCharacteristic applicable : **N/A**

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L : Finished Products		L.2 : Dosettes 48 x 7g Corsé CRF	

Target	Target - Lower and upper limits	Tolerance - Lower and upper limits	Non- conformity
Compatible			Not compatible.

Characteristic : Caffeine contentCharacteristic applicable : **When manufactured**Monitoring Procedure **s NF ISO 10095**

:

Legal criteria : **according to common practice on the market**

Lower tolerance	Lower target	Target	Upper target	Upper tolerance
	0.9 mg/100g		4 mg/100g	

Target	Target - Lower and upper limits	Tolerance - Lower and upper limits	Non- conformity
			> 4%

Characteristic : AcrylamideCharacteristic applicable : **When manufactured**

Target	Target - Lower and upper limits	Tolerance - Lower and upper limits	Non- conformity
400 µg/kg		< 400µg/kg	>400µg/kg

Characteristic : Foreign bodiesCharacteristic applicable : **N/A**

Target	Target - Lower and upper limits	Tolerance - Lower and upper limits	Non- conformity
No foreign matters			Foreign matters

Characteristic : PesticidesCharacteristic applicable : **When received**

Target	Target - Lower and upper limits	Tolerance - Lower and upper limits	Non- conformity
Complies with the regulations.			deviation

Characteristic : BenzopyrèneCharacteristic applicable : **When received**

Target	Target - Lower and upper limits	Tolerance - Lower and upper limits	Non- conformity
Complies with the regulations.			deviation

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L : Finished Products		L.2 : Dosettes 48 x 7g Corsé CRF	

Characteristic : marking of the Best before date and of the lot number

Characteristic applicable : **N/A**

Target	Target - Lower and upper limits	Tolerance - Lower and upper limits	Non- conformity
Conform / readable		nonconform and non readable	

Organoleptic characteristics of Dosettes 48 x 7g Corsé CRF

Type : Taste sampling

Details : **Taste of coffee**

Target : **Colour of the Coffee Colorette: CL 84 (related to the taste).
Typical taste : strong and tonic**

Tolerance : **+ - 5 (color)**

Non- conformity : **defective taste = not conform to expectations**

Microbiological Characteristics of Dosettes 48 x 7g Corsé CRF

AFSSA Classification (risk of Listeria monocytogenes) : N/S

Characteristic : Total Aerobic Mesophilic Flora at 30°C

Characteristic applicable : **N/A**

Monitoring Procedure : **ISO 4833**

Target	Tolerance	Non- conformity
<100		

Characteristic : Total Anaerobic Mesophilic Flora at 30°C

Characteristic applicable : **N/A**

Monitoring Procedure : **ISO 4833**

Target	Tolerance	Non- conformity
<100		

Characteristic : Sporulated Aerobic Flora

Characteristic applicable : **N/A**

Monitoring Procedure : **Food Microbiology 8.16.3 : 2003**

Target	Tolerance	Non- conformity
<100		

Characteristic : Sporulated Anaerobic Flora

Characteristic applicable : **N/A**

Monitoring Procedure : **Food Microbiology 8.16.3 : 2003**

Target	Tolerance	Non- conformity
<100		

Storage of samples of Dosettes 48 x 7g Corsé CRF

Storage of sample :	Yes
Size :	1 bag of 48 pads per production order
Duration :	1 year

Version: 9	Status: Signed	Status change date: 11/21/2019 09:17	Preview creation date: 09/15/2021 16:35
L : Finished Products		L.3 : Dosettes 60 x 7g Corsé CRF	

Finished Product technical data sheet of Dosettes 60 x 7g Corsé CRF

Section : Dosettes 60 x 7g Corsé CRF
Internal Code : 2458

Attachments - Identification

Attachment	Type of contents	Date attachment inserted	User
IMG_20191118_132242.jpg	Photo of packaged product	11/18/2019	QA SAS nv

Storage of Dosettes 60 x 7g Corsé CRF

Batch Definition : best before code= ddmmyy (day of production + 12 months) + number of 4 figures= our intern production order number

Preservative:

	As of	Included / Excluded	Details
Maximum product shelf life :	365 Day(s)		
Used By or Best Before Date / Date of minimum durability :	365 Day(s)		
Product shelf life after opening :	30 Day(s)		

Storage Conditions:

Ambient temperature? : Yes

Physical-Chemical characteristics of Dosettes 60 x 7g Corsé CRF

Characteristic : number of pads in CU

Characteristic applicable : **N/A**

Target	Target - Lower and upper limits	Tolerance - Lower and upper limits	Non- conformity
60 pads			< or > 60 pads

Characteristic : Net weight of the bag

Characteristic applicable : **When manufactured**

Monitoring Procedure **Weigher**
:

Legal criteria : **e-norm**

Lower tolerance	Lower target	Target	Upper target	Upper tolerance
		420 g		

Target	Target - Lower and upper limits	Tolerance - Lower and upper limits	Non- conformity
			< or > TU1

Characteristic : Mycotoxins: Ochratoxin A

Characteristic applicable : **When received**

Monitoring Procedure **accuscan pro**
:

Legal criteria : **EC 123/2005 ochratoxine A**

Version: 9

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L : Finished Products

L.3 : Dosettes 60 x 7g Corsé CRF

Target	Target - Lower and upper limits	Tolerance - Lower and upper limits	Non- conformity
<5 ppb			> 5 ppb

Characteristic : AshesCharacteristic applicable : **When manufactured**Monitoring Procedure **A.08/09/77**

:

Target	Target - Lower and upper limits	Tolerance - Lower and upper limits	Non- conformity
<6			> 6

Characteristic : MoistureCharacteristic applicable : **When manufactured**Monitoring Procedure **NF ISO 11294**

:

Target	Target - Lower and upper limits	Tolerance - Lower and upper limits	Non- conformity
<5%			> 5%

Characteristic : granulometryCharacteristic applicable : **When manufactured**Monitoring Procedure **Sympatec**

:

Legal criteria : **internal**Details : **% greater than 0, 8mm**

Target	Target - Lower and upper limits	Tolerance - Lower and upper limits	Non- conformity
405			< 385 µm and >425

Characteristic : Residual oxygenCharacteristic applicable : **When manufactured**Monitoring Procedure **oxigen measure instrument**

:

Legal criteria : **Internal**

Target	Target - Lower and upper limits	Tolerance - Lower and upper limits	Non- conformity
3%			> 3%

Characteristic : compatibility with Senseo machinesCharacteristic applicable : **N/A**

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L : Finished Products

L.3 : Dosettes 60 x 7g Corsé CRF

Target	Target - Lower and upper limits	Tolerance - Lower and upper limits	Non- conformity
Compatible			Not compatible.

Characteristic : Caffeine contentCharacteristic applicable : **When manufactured**Monitoring Procedure **s NF ISO 10095**

:

Legal criteria : **according to common practice on the market**

Lower tolerance	Lower target	Target	Upper target	Upper tolerance
	0.9 mg/100g		4 mg/100g	

Target	Target - Lower and upper limits	Tolerance - Lower and upper limits	Non- conformity
			> 4%

Characteristic : AcrylamideCharacteristic applicable : **When manufactured**

Target	Target - Lower and upper limits	Tolerance - Lower and upper limits	Non- conformity
400 µg/kg		< 400µg/kg	>400µg/kg

Characteristic : Foreign bodiesCharacteristic applicable : **N/A**

Target	Target - Lower and upper limits	Tolerance - Lower and upper limits	Non- conformity
No foreign matters			Foreign matters

Characteristic : PesticidesCharacteristic applicable : **When received**

Target	Target - Lower and upper limits	Tolerance - Lower and upper limits	Non- conformity
Complies with the regulations.			deviation

Characteristic : BenzopyrèneCharacteristic applicable : **When received**

Target	Target - Lower and upper limits	Tolerance - Lower and upper limits	Non- conformity
Complies with the regulations.			deviation

Version: 9	Status: Signed	Status change date: 11/21/2019 09:17	Preview creation date: 09/15/2021 16:35
L : Finished Products		L.3 : Dosettes 60 x 7g Corsé CRF	

Characteristic : marking of the Best before date and of the lot number

Characteristic applicable : **N/A**

Target	Target - Lower and upper limits	Tolerance - Lower and upper limits	Non- conformity
Conform / readable		nonconform and non readable	

Organoleptic characteristics of Dosettes 60 x 7g Corsé CRF

Type : Taste sampling

Details : **Taste of coffee**

Target : **Colour of the Coffee Colorette: CL 84 (related to the taste).
Typical taste : strong and tonic**

Tolerance : **+ - 5 (color)**

Non- conformity : **defective taste = not conform to expectations**

Microbiological Characteristics of Dosettes 60 x 7g Corsé CRF

AFSSA Classification (risk of Listeria monocytogenes) : N/S

Characteristic : Total Aerobic Mesophilic Flora at 30°C

Characteristic applicable : **N/A**

Monitoring Procedure : **ISO 4833**

Target	Tolerance	Non- conformity
<100		

Characteristic : Total Anaerobic Mesophilic Flora at 30°C

Characteristic applicable : **N/A**

Monitoring Procedure : **ISO 4833**

Target	Tolerance	Non- conformity
<100		

Characteristic : Sporulated Aerobic Flora

Characteristic applicable : **N/A**

Monitoring Procedure : **Food Microbiology 8.16.3 : 2003**

Target	Tolerance	Non- conformity
<100		

Characteristic : Sporulated Anaerobic Flora

Characteristic applicable : **N/A**

Monitoring Procedure : **Food Microbiology 8.16.3 : 2003**

Target	Tolerance	Non- conformity
<100		

Storage of samples of Dosettes 60 x 7g Corsé CRF

Storage of sample :	Yes
Size :	1 bag of 48 pads per production order
Duration :	1 year